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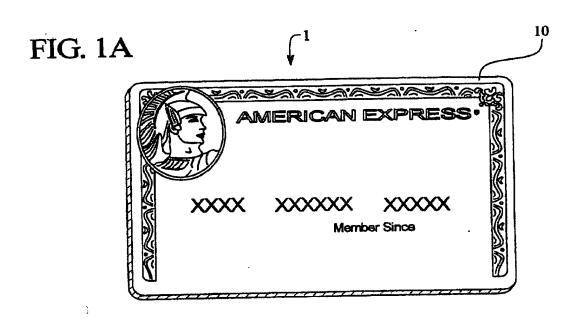
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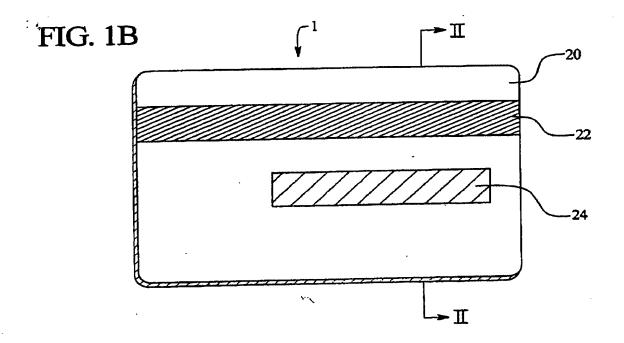


FIG. 2A

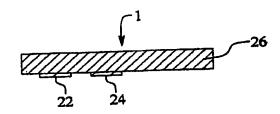


FIG. 2B

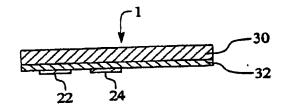


FIG. 2C

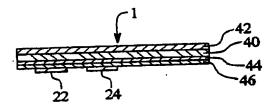


FIG. 2D

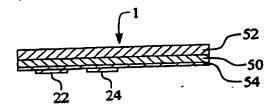


FIG. 2E

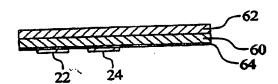
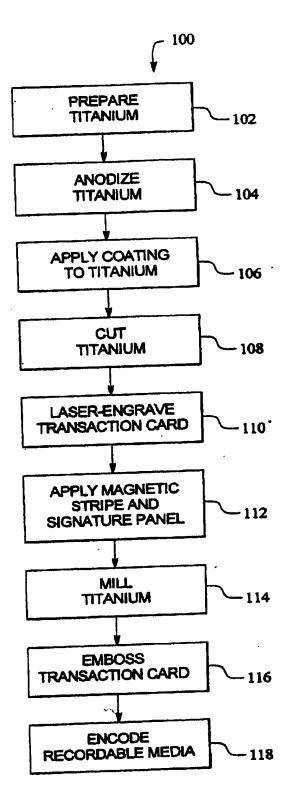
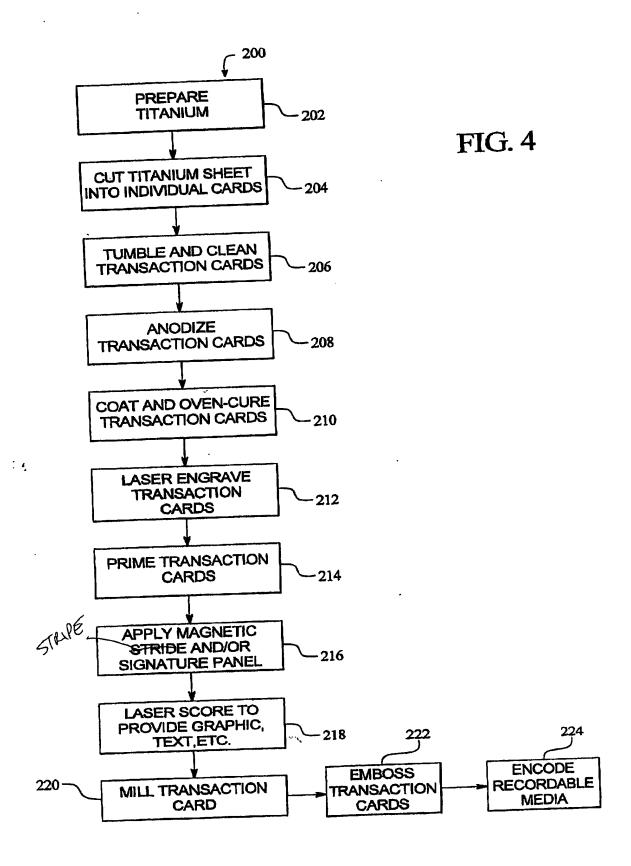


FIG. 3

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30Z PREPARE TITANIUN 304 CUT TITANIUM TATO INDIVIDUAL FINISH CAMPER EDGES, AND MILL POCKET CUT FILL PANEL BRUSH FINISH BOTH THE CARD AND THE FILL PANEL PYD COATING TO CARDS APPLY AND FILL PANEL GRAPHICS ETCH ASER 314 PRIMER FOR MAGNETIC STRIPE APPLY SIGNATURE PANEL AND HOT STAMP MAGNETIC STRIPE SIGNATURE PANEL AND EMB055 RECORDABLE MEDI ENCODE CHARACTER EMBOSSED POCKET

F16.5

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400 F16,6 402 PREPARE TITANIUM APPLY PVD TITANIUM COATING 404 SHEETS 406 INTO INDIVIDUAL CUT TITANIUM SHEET i. CARDS, FINISH CHAMFER EDGES, AND -408 CUT FILL PANEL : , 410 EDG 55 CUEAN AND BRUSH CHAMEER 412 GRAPHICS ETCH 414 APPLY PRIMER FOR MAGNETIC STRIPE AND SIGNATURE PANEL MAGNETIC 416 SIGNATURE PANEL AND 418 CARD EMBOSS *-*: 420 RECORDABLE MEDIA ENCODE EMBOSED CHARACTER ¥424 ADHERE FILL PANEL

